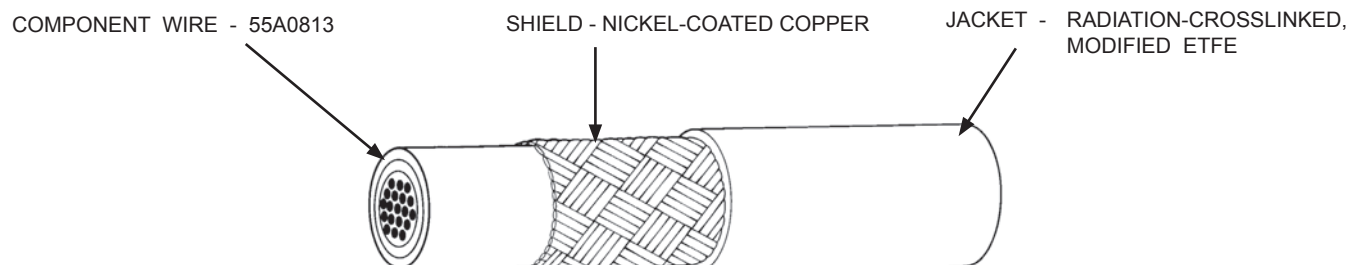


SPECIFICATION CONTROL DRAWING

55AC1813

TITLE	ONE CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT	Date 1-26-09	Revision A
This specification sheet forms a part of the latest issue of Raychem Specification 55A.			



CABLE CONSTRUCTION DETAILS							
PART NUMBER 1/	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (inches)		OUTSIDE DIAMETER (inches)		MAXIMUM WEIGHT (lbs/1000 ft.)
			MINIMUM	NOMINAL	NOMINAL	MAXIMUM	
55AC1813-26-*	26	38	.006	.008	.073	.079	5.9
55AC1813-24-*	24	38	.006	.008	.078	.084	6.9
55AC1813-22-*	22	38	.006	.008	.083	.089	8.2
55AC1813-20-*	20	38	.006	.008	.091	.098	10.3
55AC1813-18-*	18	38	.006	.008	.103	.111	13.8
55AC1813-16-*	16	38	.006	.008	.110	.118	16.1
55AC1813-14-*	14	38	.006	.008	.127	.135	22.3
55AC1813-12-*	12	38	.006	.008	.144	.152	30.3
55AC1813-10-*	10	38	.006	.008	.167	.180	44.1
55AC1813-8-*	8	38	.007	.009	.230	.249	81.3
55AC1813-6-*	6	38	.007	.009	.276	.297	118.
55AC1813-4-*	4	36	.008	.010	.351	.374	196.

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms) at sea level

ACCELERATED AGING: 300 ± 3°C for 7 hours

BLOCKING: 200 ± 3°C for 6 hours

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

FLAMMABILITY (Procedure 1): 3 seconds (maximum);

3 in. (maximum); no flaming of facial tissue

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in² (minimum)

JACKET FLAWS:

Spark Test, 1000 volts (rms)

Impulse Dielectric Test, 6.0 kV (peak)

LIFE CYCLE: 230 ± 3°C for 500 hours

LOW TEMPERATURE-COLD BEND: -65 ± 3°C for 4 hours

SHIELD COVERAGE: 90% (minimum)

VOLTAGE WITHSTAND TEST (Post Environmental):


1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced by color code designators with a dash separating the component wire color from the jacket color.

1/ Example: AWG 20, white component wire; white jacket:
55AC1813-20-9-9

NOTE: Nominal values are for information only.
Nominal values are not requirements.

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.			
1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. HOWEVER, DUE TO LENGTH LIMITATIONS OF THE RAYCHEM PART NUMBER, AN ALTERNATIVE COLOR CODE MAY REPLACE MIL-STD-681 COLOR CODE DESIGNATORS. (EXAMPLE: "901/902..." MAY BE REPLACED BY "Axxx".) OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.			
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	DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL.		
	THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.		