

# SPECIFICATION CONTROL DRAWING

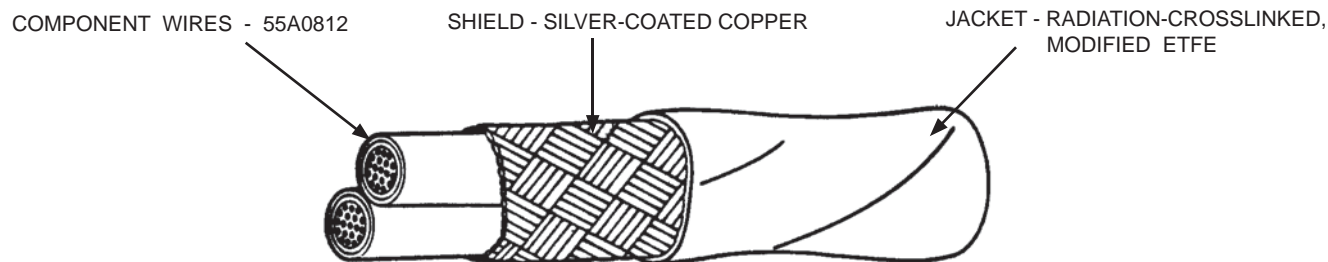
**55AC1822**

TITLE TWO CONDUCTOR CABLE, SHIELDED, JACKETED, GENERAL PURPOSE, 600 VOLT

Date 9-3-13

Revision A

This specification sheet forms a part of the latest issue of Raychem Specification 55A.



## CABLE CONSTRUCTION DETAILS

PART NUMBER 1/	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (inch)		OUTSIDE DIAMETER (inch)		MAXIMUM WEIGHT (lbs/1000 ft.)
			MINIMUM	NOMINAL	NOMINAL	MAXIMUM	
55AC1822-26-*	26	38	.006	.008	.113	.119	10.0
55AC1822-24-*	24	38	.006	.008	.123	.129	11.9
55AC1822-22-*	22	38	.006	.008	.133	.141	14.5
55AC1822-20-*	20	38	.006	.008	.149	.158	18.6
55AC1822-18-*	18	38	.006	.008	.173	.182	25.4
55AC1822-16-*	16	38	.006	.008	.187	.196	30.0
55AC1822-14-*	14	38	.007	.009	.223	.234	42.8
55AC1822-12-*	12	38	.007	.009	.257	.270	58.9
55AC1822-10-*	10	38	.007	.009	.303	.322	86.5
55AC1822-8-*	8	36	.009	.011	.433	.455	163.
55AC1822-6-*	6	36	.010	.012	.527	.553	239.
55AC1822-4-*	4	34	.013	.015	.676	.710	397.

## CABLE RATINGS AND ADDITIONAL REQUIREMENTS

### TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms) at sea level

ACCELERATED AGING: 300 ± 3°C for 7 hours

BLOCKING: 200 ± 3°C for 6 hours

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

FLAMMABILITY (Procedure 1):

3 seconds (maximum); 3 inches (maximum)

no flaming or facial tissue

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in<sup>2</sup> (minimum)

### JACKET FLAWS:

Spark Test, 1000 volts (rms)

Impulse Dielectric Test, 6.0 kV (peak)

LIFE CYCLE: 230 ± 3°C for 500 hours

LOW TEMPERATURE-COLD BEND: -65 ± 2°C for 4 hours

SHIELD COVERAGE: 90% (minimum)

VOLTAGE WITHSTAND TEST (Post Environmental):

1000 volts (rms), 60 Hz, 1 minute

### 1/ PART NUMBER:

The “\*” in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.

Example: AWG 24, black and brown component wires; white jacket:

55AC1822-24-0/1-9

NOTE: Nominal values are for information only.

Nominal values are not requirements.

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.

Tyco Electronics Corporation also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. HOWEVER, DUE TO LENGTH LIMITATIONS OF THE RAYCHEM PART NUMBER, AN ALTERNATIVE COLOR CODE MAY REPLACE MIL-STD-681 COLOR CODE DESIGNATORS (EXAMPLE: “901/902...” MAY BE REPLACED BY “Axxx”). OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

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DIMENSIONS ARE IN INCHES AND, UNLESS OTHERWISE DESIGNATED, ARE NOMINAL.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.  
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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