

SPECIFICATION CONTROL DRAWING

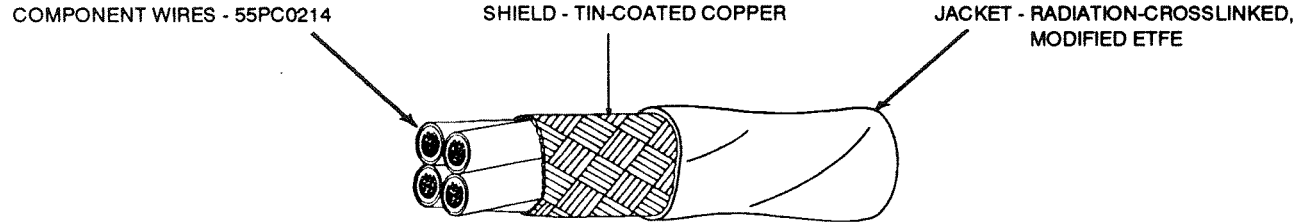
55PC1244

TITLE FOUR CONDUCTOR CABLE, SHIELDED, JACKETED, 600 VOLT

Date 1-27-93

Revision

This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
			55PC1244-26-*	26	38	.0060	.0080	.109	.123
55PC1244-24-*	24	38	.0060	.0080	.119	.135	.150	15.35	15.96
55PC1244-22-*	22	38	.0060	.0080	.132	.150	.168	20.07	20.74
55PC1244-20-*	20	38	.0065	.0085	.150	.173	.195	27.62	28.50
55PC1244-18-*	18	38	.0065	.0085	.173	.197	.221	38.16	39.24
55PC1244-16-*	16	38	.0065	.0085	.188	.217	.245	46.71	47.95

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C
 Maximum continuous conductor temperature
 VOLTAGE RATING: 600 volts (rms)
 DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz
 CROSSLINKING PROOF TEST: 300 ± 3°C for 1 hour
 JACKET COLOR: White preferred
 JACKET ELONGATION AND TENSILE STRENGTH:
 Elongation, 50% (minimum)
 Tensile Strength, 5000 lbf/in² (minimum)
 JACKET FLAWS:
 Spark Test, 1000 volts (rms), 60 Hz, 100% test
 Impulse Dielectric Test, 6.0 kV (peak), 100 % test

SHIELD COVERAGE: 85% (minimum)
 VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):
 1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:
 The *** in the part numbers above shall be replaced by a color code designator with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.
 Example: AWG 22, red, blue, yellow and green component wires; white jacket: 55PC1244-22-2/6/4/5-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.