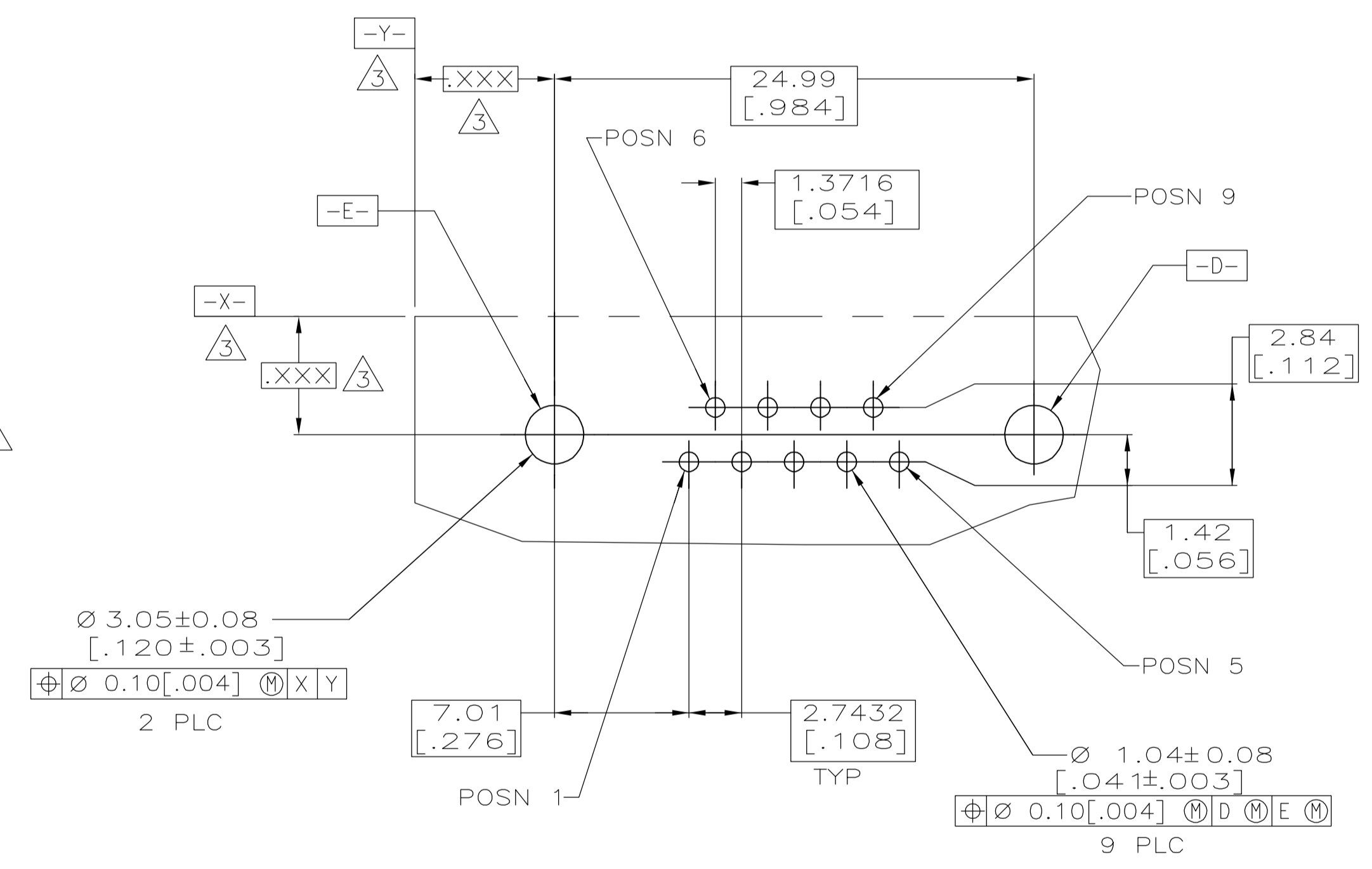


- △ HOUSING & FACE COVER: NYLON, THERMOPLASTIC, UL 94V0 RATED, BLACK; SHELL: CARBON STEEL
- △ SOCKET CONTACTS: PHOSPHOR BRONZE; EYELETS: BRASS; SCREWLOCKS: ZINC.
- △ SOCKET CONTACTS: GOLD PLATED FOR A LENGTH OF 1.27 [.050] MIN FROM MATING END, 0.76µm [.000030] MIN GOLD IN MATED AREA, 2.54µm [.000100] MIN TIN FOR A LENGTH OF 3.56 [.140] MIN FROM OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL.
- △ EYELETS: 2.54µm [.000100] MIN TIN OVER COPPER FLASH.
- △ SHELL: 2.54µm [.000100] MIN TIN OVER 1.27µm [.000050] MIN COPPER.
- △ SCREWLOCKS: CLEAR CHROMATE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ POSITION TOLERANCE APPLIES AT CONTACT TIP.
- 5. COMPATIBLE WITH SOLDERING APPLICATIONS TO A MAXIMUM OF 225°C FOR A MAXIMUM DURATION OF 90 SECONDS. TEMPERATURE TO BE MEASURED ON CONNECTOR SURFACE.



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THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN J. ALCORTA - 04-14-05	DOCK5	 Tyco Electronics Corporation Harrisburg, PA 17105-3608
DIMENSIONS: mm [INCHES]		CHK S. BOLASH	04-14-05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. WALMSLEY	04-14-05	NAME
0 PLC ± -		PRODUCT SPEC		RCPT ASSEMBLY, SIZE 1, 318 SERIES, WITH FRONT METAL SHELL, HIGH TEMPERATURE, AMPLIMITE HD-20
1 PLC ± ±		APPLICATION SPEC		108-40025
2 PLC ± ±	0.13 [.005]	SIZE		114-40010
3 PLC ± ±		WEIGHT		114-40010
4 PLC ± ±	± z	CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV 0
MATERIAL 1	FINISH 2	DRAWING NO		00779
		CAGE CODE		5788803

5788803-1  
 PART NO