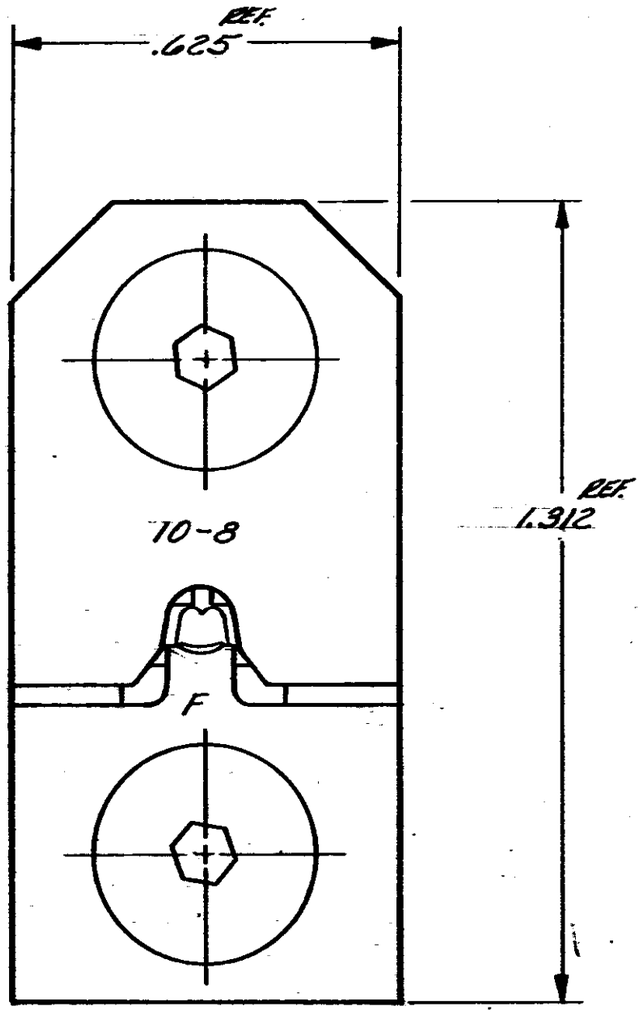
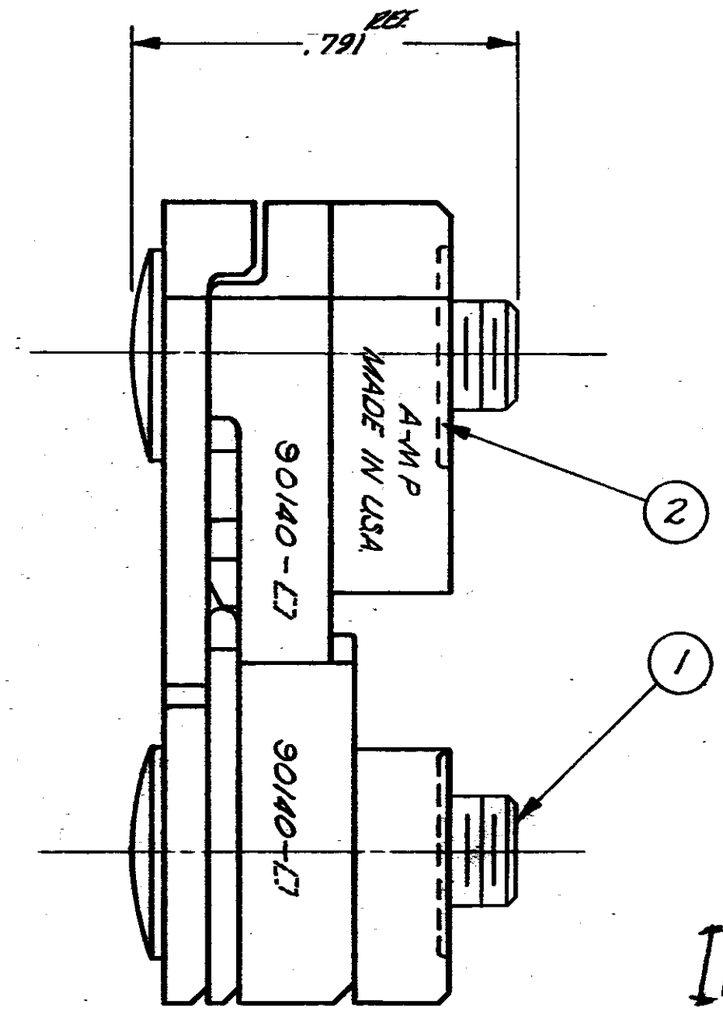
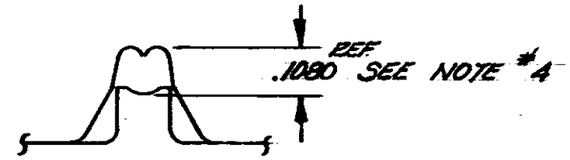
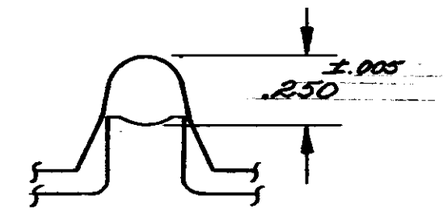






DIE - WIRE CRIMP



DIE - INSULATION CRIMP

INACTIVE 11/8/77

SEE

INACTIVE,
REFER TO IS SHEET 7175 11/8/77

1. GAGE DIMENSIONS APPLY WHEN DIES ARE BOTTOMED BUT NOT UNDER PRESSURE
2. FOR REPLACEMENT OF PARTS OTHER THAN SCREWS & RETAINING RINGS, DIES SHOULD BE RETURNED TO AMP INC HBG, PENNA.
3. FOR TOOL USEAGE SEE INSTRUCTION SHEET I.S.-7175
4. DIE CAN BE CHECKED BY MEASURING TERM CH. .112 ± .003

DRAWING SIZE	NUMBER	NAME	REMARKS	ITEM NO
2	1-21046-3	RING-RETAINING	I.S.-7175	2
2	306131-9	SCREW-SPECIAL		1

©1965 BY AMP INCORPORATED. ALL RIGHTS RESERVED.
AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

CUSTOMER COPY REFERENCE ONLY

LTR	REVISION RECORD	DR	CHK	DATE
A	INACTIVE PER ECN [illegible]	[illegible]	[illegible]	11/8/77

NUMBER 90140-1

REQUIRED PER ASSEMBLY

DESCRIPTION

90140-1

DR B. LUCI 6-29-65
CHK D. Dunn 6-30-65
DR [illegible] 8/2/65
[illegible] 8/31/65

MATERIAL AND FINISH: STEEL: BLK. OXIDE
WEIGHT: APPROX. 3oz.
WIRE — RANGE — INSULATION
TOLERANCE EXCEPT AS NOTED ±.010 ±1°
SCALE 4:1

AMP INCORPORATED HARRISBURG, PENNA.
CLASS —#—
TYPE —#—
LOC R B NO 90140-1 REV A

NAME DIE ASSEMBLY

DIMENSIONS IN INCHES. DO NOT SCALE PRINT

8 7 6 5 4 3 2 1