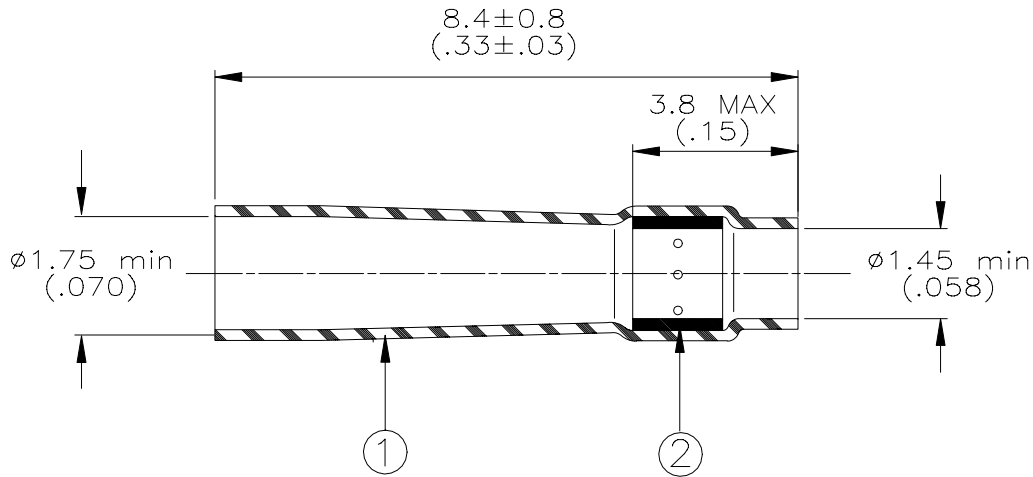


# SPECIFICATION CONTROL DRAWING



**MATERIALS**

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:  
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.  
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

**APPLICATION**

1. This sleeve is designed to terminate 24 AWG to 22 AWG solder dipped wire to Amphenol series 57 connectors.
2. This sleeve is designed for application with infrared heaters.
3. Temperature range: -55°C to +150°C.

\* A trademark of Raychem Corporation.

<b>Raychem</b>		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: <b>SOLDERSLEEVE* DEVICE</b>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO: <b>D-136-05</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: <b>D980908</b>		REPLACES: <b>D13605</b>	
DRAWN BY: M. FORONDA	DATE: 06/29/98	PROD. REV. F	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

If this document is printed it becomes uncontrolled. Check for the latest revision.