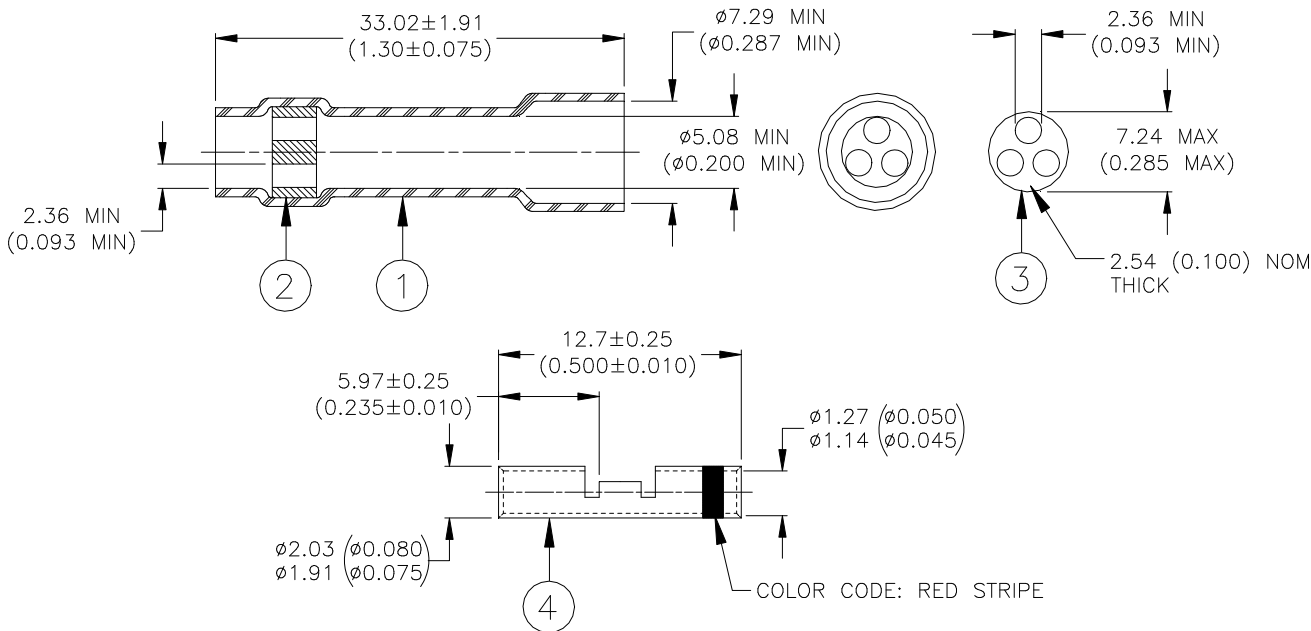


CUSTOMER DRAWING




MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. INTEGRAL MULTI-WIRE SEAL: Low outgassing immersion resistant thermoplastic fluoroelastomer. Color: BLUE.
3. SEPARATE MULTI-WIRE SEAL: Low outgassing immersion resistant thermoplastic fluoroelastomer. Color: BLUE.
4. CRIMP SPLICER: Base Metal: Copper Alloy 101 or 102 per ASTM B-75.
Plating: Tin per MIL-T-10727, Type 1.

APPLICATION

1. This assembly is designed to provide immersion resistant 2 or 3 to 1 in-line splices wires having a total CMA per side between 304 and 1510 and insulations rated for at least 135°C.
2. For requirements and assembly instructions, see Raychem Devices Specification Control Drawing D-436-42/-43.

 <div>TE Connectivity</div>			Raychem Devices	TITLE : IN-LINE SPLICE SEALING SYSTEM, 2 OR 3 TO 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.:	D-436-0115	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE CONNECTIVITY (TE) RESERVES THE RIGHT TO CHANGE THIS DRAWING AT ANYTIME. USER SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.	DATE: June 26, 2015	REVISION: B	
DRAWN BY: M. FORONDA	ECO APPROVED: L. RODRIGUEZ	ECO NUMBER: 15-009842	SCALE: None	SIZE: A	SHEET: 1 of 1

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