



NOTES:

- SEAL CLAMPS ARE SHIPPED UNASSEMBLED. ONE WITH 0.396 ID AND OTHER WITH 0.562 ID.
- CLAMP NUT IS SHIPPED UNASSEMBLED.
- MATERIALS:  
 PLUG HANDLE, PLUG HOUSING, AND LATCH COVER: BLACK THERMOPLASTIC  
 CLAMP NUT: GREY THERMOPLASTIC  
 CONTACT PINS: SILVER PLATED COPPER ALLOY  
 LATCH RELEASE: NICKEL PLATED ZINC ALLOY  
 LATCH SPRING: STAINLESS STEEL  
 HANDLE SEAL RING AND SEAL RING CLAMPS: BLACK THERMOPLASTIC ELASTOMER
- THESE PARTS ARE RoHS COMPLIANT.

**CUSTOMER DRAWING**

REV	ECO NUMBER	DATE	BY	APVD
A	27719	6-22-16	SRC	TJK
REVISIONS				

UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES [mm]  
 - TWO PLACE DECIMALS ±0.02 [0.5]  
 - THREE PLACE DECIMALS ±0.005 [0.13]

**DO NOT SCALE DRAWING**

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.									
SIZE	WIDTH	MULT	LBS/M	TEMPER					
FINISH					MATERIAL				
SPEC No.					SPEC No.				
FIRST USED ON				SCALE 1.25:1					
DATE DRAWN	BY	CHKD	APVD						
10-27-15	SRC	SRC	SRC						
			10-27-15	6-8-16					
NAME					PART No.				
TWIST LOCK					HPCC4FT				
HIGH POWER CONNECTOR					REV A				