

Mil-Spec Connectors & Accessories



DEUTSCH ECD

Defense / Aerospace Operations . . .

is the world's premier manufacturer of electrical interconnection devices for use in defense, aerospace, and commercial applications. Whether you need an interconnection device for a commercial or military aircraft, missile, tank, truck transmission or a host of other applications, Deutsch has the solution you're looking for.

Deutsch ECD Defense Aerospace Operations

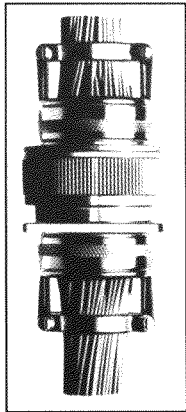
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MIL-C-38999 Series IV

General Description

DEUTSCH DIV SERIES

The Deutsch DIV™ connector is a MIL-C-38999 design that evolved, through logic and necessity, from the specifications of the previous 38999 series. It has become the



industry's premier environmental connector in areas where vibration, shock and EMI/EMP require the most any connector can be expected to do, or circumstances when there is no second chance, where reliability is essential.

EMI/EMP: The DIV™ was built to strengthen its resistance to, and/or suppression of interfering signals. Special “grounding fingers” form a 360° circle just

inside the shell, acting as a shield. The connector is actually grounded when the shells meet, even before the contacts engage.

Specially designed dielectric retention

fingers hold the contacts. The result is enhanced reliability and dielectric separation far superior to connectors using separate metal clips.

Shock and Vibration: The DIV™ uses a breech-coupling mechanism. It holds up better against severe shock and vibration. Single-unit construction and large metal lands provide a strong locking surface to ensure coupling integrity.

Hermetics: An early Deutsch innovation uses a full glass bead for hermetic sealing. Incorporated into the hermetic version of our DIV™, this design delivers continuous dielectric separation, with a leak rate of less than 1.04×10^{-7} cm³/sec., or 0.01 micron cu. ft/hr.

Installation: Ease was a prime consideration. A blue Ready-to-Mate Indicator line runs from the plug backshell across the coupling thread to the receptacle. When it's lined up, it indicates the DIV™ is ready for engagement. A push, quarter-twist-to-click and the connector is mated securely. Even for blind mating. It's that simple.

Specifications

High Impact Shock

Mated connectors, wired with MIL-C-915/60 or /63 cable and equipped with straight environmentally sealed back shells, withstand high impact shock per MIL-S-901.

Vibration With Rear Accessory Loads

Mated connectors, with weights attached to simulate heavy rear accessories, withstand the following vibration levels:

- Sine vibration per MIL-STD-202, Method 204, Condition G.
- Random vibration per MIL-STD-202, Method 214, Condition II, Letter J.

Shielding Effectiveness, (DIV™46E)

- EMI leakage attenuation greater than 90 dB at 100 MHz and greater than 65 dB through 10 GHz.
- Dynamic EMP protection greater than 90 dB from 1 to 100 MHz while subjected to 3G²/Hz random vibration.
- Shell-to-shell conductivity – 1.0 millivolts maximum. (Class F and N).

Grounding Before Contact Engagement (DIV™46E)

Grounding fingers engage .050 in. minimum prior to engagement of contacts, providing full radiation hazard and HERO protection.

Temperature Range

Class C, F, Y and N: -65°C (-85°F) to +200°C (+392°F). Class W: -65°C (-85°F) to +175°C (+347°F).

Corrosion Resistance

Class C, Y and W withstand 500 hour salt spray. Class F and N withstand 48 hour salt spray.

Fluid Resistance

Connectors withstand specified immersions in MIL-L-7808, MIL-L-23699, MIL-H-5606, Chevron M2-V, Coolanol 25, Gasoline, Ethylene Glycol, Freon TMC, and other solvents and cleaning agents.

Rear Accessory Threads

Metric rear accessory threads provide increased strength and accept standard rear hardware. An uninterupted cylindrical surface is provided for environmentally sealed accessories.

Scoop-Proof Design

Pin contacts are recessed to prevent damage due to scooping by the mating connector shell.

Pin-to-Pin Mating Protection

Plug and receptacle cannot mate when both contain the same contact type. This prevents the failures possible with many other connectors, which permit pin to mate with pins, resulting in either lack of continuity or short circuits and severe mechanical damage.

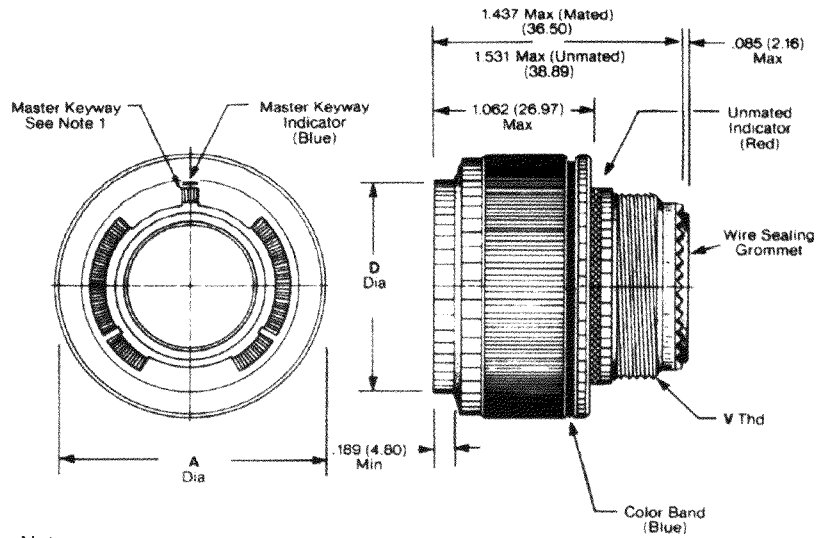
Coupling Durability

Exceeds specifications requirements of 500 mate/unmate cycles.

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Straight Plug



Notes:

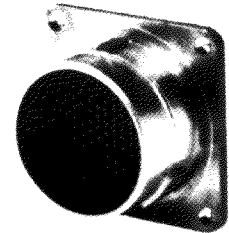
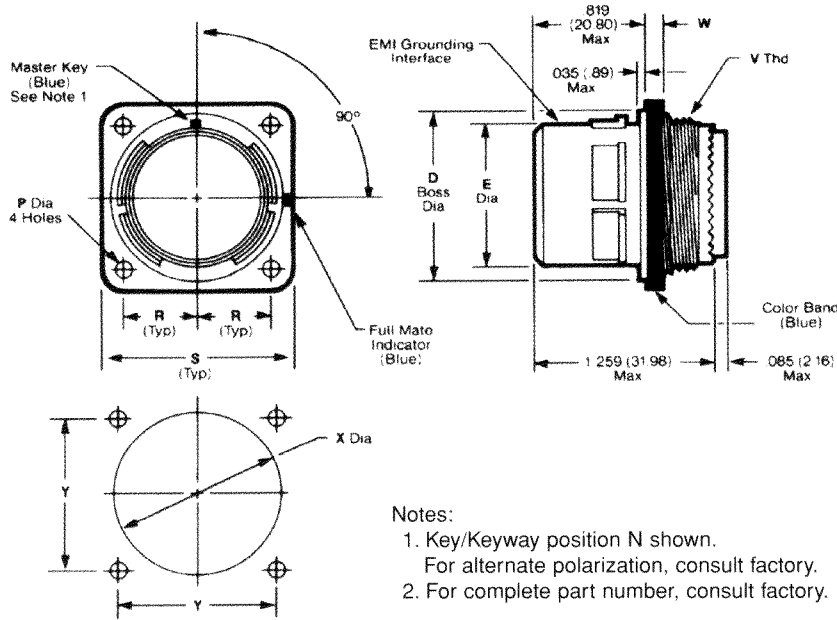
1. Key/Keyway position N shown.
For alternate polarization, consult factory.
2. For complete part number, consult factory.

| Shell Size | A Dia. Max. | | D Dia. Max. | | V Thd. Metric |
|------------|-------------|------|-------------|------|-----------------|
| | In. | mm | In. | mm | |
| 11 | 1.047 | 26.6 | .775 | 19.7 | M15x1.0-6g-0.1R |
| 13 | 1.220 | 31.0 | .901 | 22.9 | M18x1.0-6g-0.1R |
| 15 | 1.346 | 34.2 | 1.039 | 26.4 | M22x1.0-6g-0.1R |
| 17 | 1.472 | 37.4 | 1.149 | 29.2 | M25x1.0-6g-0.1R |
| 19 | 1.583 | 40.2 | 1.275 | 32.4 | M28x1.0-6g-0.1R |
| 21 | 1.704 | 43.3 | 1.401 | 35.6 | M31x1.0-6g-0.1R |
| 23 | 1.831 | 46.5 | 1.527 | 38.8 | M34x1.0-6g-0.1R |
| 25 | 1.957 | 49.7 | 1.649 | 41.8 | M37x1.0-6g-0.1R |

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Square Flange Receptacle

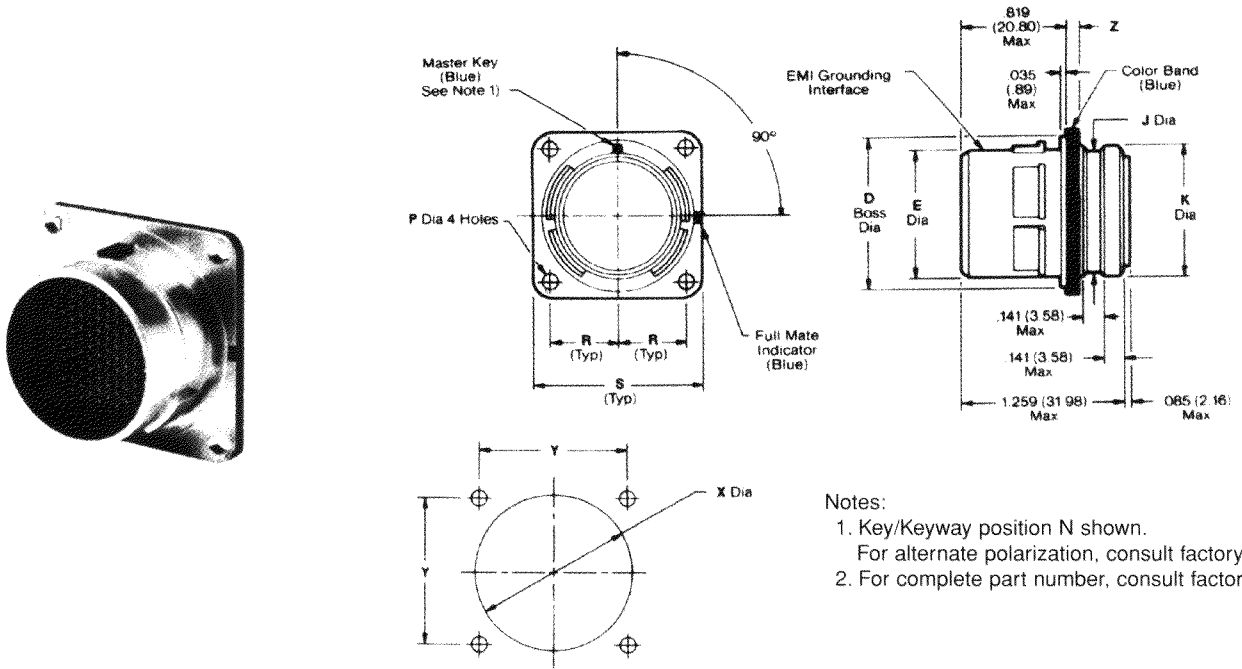


| Shell Size | D Boss Dia. Max. | | E Dia. Max. | | P Dia. Min. | | R Bsc. | | S Max. | |
|------------|------------------|-------|-------------|-------|-------------|------|--------|-------|--------|-------|
| | In. | mm | In. | mm | In. | mm | In. | mm | In. | mm |
| 11 | .793 | 20.14 | .509 | 12.93 | .122 | 3.10 | .406 | 10.31 | 1.051 | 26.70 |
| 13 | .919 | 23.34 | .634 | 16.10 | | | .453 | 11.51 | 1.145 | 29.08 |
| 15 | 1.044 | 26.52 | .759 | 19.28 | | | .4845 | 12.31 | 1.240 | 31.50 |
| 17 | 1.170 | 29.72 | .885 | 22.48 | | | .531 | 13.49 | 1.334 | 33.88 |
| 19 | 1.294 | 32.87 | 1.009 | 25.63 | | | .578 | 14.68 | 1.460 | 37.08 |
| 21 | 1.419 | 36.04 | 1.134 | 28.80 | | | .625 | 15.88 | 1.582 | 40.18 |
| 23 | 1.544 | 39.22 | 1.259 | 31.98 | .142 | 3.61 | .6875 | 17.46 | 1.708 | 43.38 |
| 25 | 1.669 | 42.39 | 1.384 | 35.15 | | | .750 | 19.05 | 1.834 | 46.58 |

| Shell Size | V Thd. Metric | W Max. | | Dia. X Basic | | Y Bsc. | |
|------------|-----------------|--------|-----|--------------|-------|--------|-------|
| | | In. | mm | In. | mm | In. | mm |
| 11 | M15x1.0-6g-0.1R | .102 | 2.6 | .806 | 20.47 | .812 | 20.62 |
| 13 | M18x1.0-6g-0.1R | | | .932 | 23.67 | .906 | 23.01 |
| 15 | M22x1.0-6g-0.1R | | | 1.057 | 26.85 | .989 | 24.81 |
| 17 | M25x1.0-6g-0.1R | | | 1.219 | 30.96 | 1.062 | 26.97 |
| 19 | M28x1.0-6g-0.1R | | | 1.307 | 33.20 | 1.156 | 29.36 |
| 21 | M31x1.0-6g-0.1R | .133 | 3.4 | 1.432 | 36.37 | 1.250 | 31.75 |
| 23 | M34x1.0-6g-0.1R | | | 1.557 | 39.55 | 1.375 | 34.93 |
| 25 | M37x1.0-6g-0.1R | | | 1.682 | 42.72 | 1.500 | 38.10 |



Box Mounting Receptacle



- Notes:
1. Key/Keyway position N shown. For alternate polarization, consult factory.
 2. For complete part number, consult factory.

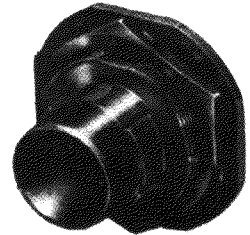
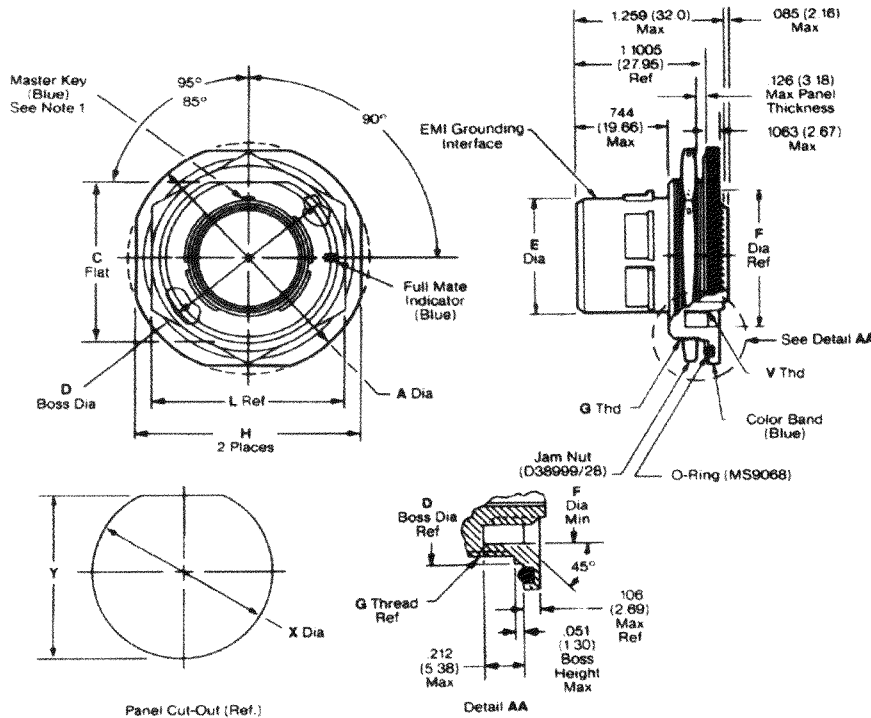
| Shell Size | D Boss Dia. Max. | | E Dia. Max. | | J Dia. Max. | | K Dia. Max. | | P Dia. Min. | | R Bsc. | |
|------------|------------------|-------|-------------|-------|-------------|------|-------------|------|-------------|------|--------|-------|
| | In. | mm | In. | mm | In. | mm | In. | mm | In. | mm | In. | mm |
| 11 | .793 | 20.14 | .509 | 12.93 | .535 | 13.6 | .578 | 14.7 | 1.22 | 3.10 | .406 | 10.31 |
| 13 | .919 | 23.34 | .634 | 16.10 | .649 | 16.5 | .692 | 17.6 | | | .453 | 11.51 |
| 15 | 1.044 | 26.52 | .759 | 19.28 | .771 | 19.6 | .818 | 20.8 | | | .4845 | 12.31 |
| 17 | 1.170 | 29.72 | .885 | 22.48 | .897 | 22.8 | .944 | 24.0 | | | .531 | 13.49 |
| 19 | 1.294 | 32.87 | 1.009 | 25.63 | 1.003 | 25.5 | 1.051 | 26.7 | | | .578 | 14.68 |
| 21 | 1.419 | 36.04 | 1.134 | 28.80 | 1.130 | 28.7 | 1.173 | 29.8 | | | .626 | 15.88 |
| 23 | 1.544 | 39.22 | 1.259 | 31.98 | 1.255 | 31.9 | 1.299 | 33.0 | .142 | 3.61 | .6875 | 17.46 |
| 25 | 1.669 | 42.39 | 1.384 | 35.15 | 1.378 | 35.0 | 1.425 | 36.2 | | | .750 | 19.05 |

| Shell Size | S Max. | | X Dia. Bsc. | | Y Bsc. | | Z Max. Ref. | |
|------------|--------|-------|-------------|-------|--------|-------|-------------|-----|
| | In. | mm | In. | mm | In. | mm | In. | mm |
| 11 | 1.051 | 26.70 | .806 | 20.47 | .812 | 20.82 | .102 | 2.6 |
| 13 | 1.145 | 29.08 | .932 | 23.67 | .906 | 23.01 | | |
| 15 | 1.240 | 31.50 | 1.057 | 26.85 | .969 | 24.61 | | |
| 17 | 1.334 | 33.98 | 1.219 | 30.96 | 1.062 | 26.97 | | |
| 19 | 1.460 | 37.08 | 1.307 | 33.20 | 1.156 | 29.36 | | |
| 21 | 1.582 | 40.18 | 1.432 | 36.37 | 1.250 | 31.75 | | |
| 23 | 1.708 | 43.38 | 1.557 | 39.55 | 1.375 | 34.93 | .133 | 3.4 |
| 25 | 1.834 | 46.58 | 1.682 | 42.72 | 1.500 | 38.10 | | |

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Jam Nut Receptacle



| Shell Size | A Dia. Max. | | C Flat Max. | | D Dia. Max. | | E Dia. Max. | | F Dia. Min. | | G Thd. Metric | H Flat Max. | |
|------------|-------------|-------|-------------|-------|-------------|-------|-------------|-------|-------------|-------|-----------------|-------------|-------|
| | In. | mm | In. | mm | In. | mm | In. | mm | In. | mm | | In. | mm |
| 11 | 1.520 | 38.61 | .942 | 23.93 | 1.000 | 25.40 | .509 | 12.93 | .794 | 20.17 | M25x1.0-6g-0.1R | 1.394 | 35.41 |
| 13 | 1.642 | 41.71 | 1.066 | 27.08 | 1.125 | 28.58 | .634 | 16.10 | .918 | 23.32 | M28x1.0-6g-0.1R | 1.520 | 38.61 |
| 15 | 1.768 | 44.91 | 1.191 | 30.25 | 1.250 | 31.75 | .759 | 19.28 | 1.036 | 26.31 | M31x1.0-6g-0.1R | 1.642 | 41.71 |
| 17 | 1.957 | 49.71 | 1.321 | 33.55 | 1.375 | 34.93 | .885 | 22.48 | 1.172 | 29.77 | M34x1.0-6g-0.1R | 1.769 | 45.00 |
| 19 | 2.035 | 51.69 | 1.441 | 36.80 | 1.500 | 38.10 | 1.009 | 25.68 | 1.266 | 32.66 | M38x1.0-6g-0.1R | 1.909 | 48.49 |
| 21 | 2.157 | 54.79 | 1.566 | 39.78 | 1.625 | 41.28 | 1.134 | 28.80 | 1.412 | 35.86 | M41x1.0-6g-0.1R | 2.035 | 51.69 |
| 23 | 2.283 | 57.99 | 1.691 | 42.95 | 1.750 | 44.45 | 1.259 | 31.90 | 1.536 | 39.01 | M44x1.0-6g-0.1R | 2.157 | 54.8 |
| 25 | 2.409 | 61.19 | 1.816 | 46.13 | 1.875 | 47.63 | 1.384 | 35.15 | 1.662 | 42.21 | M47x1.0-6g-0.1R | 2.283 | 58.0 |

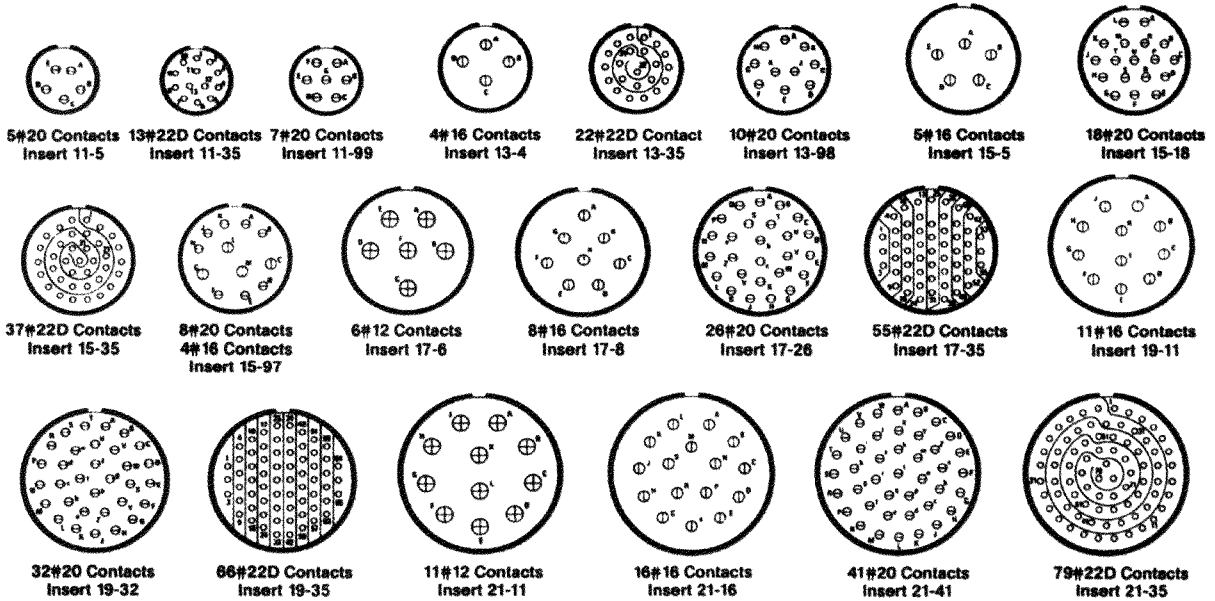
| Shell Size | L Ref. | | V Thd. Metric | X Dia. Bsc. | | Y Bsc. | | Recommended Packing (O Ring) |
|------------|--------|------|-----------------|-------------|-------|--------|-------|------------------------------|
| | In. | mm | | In. | mm | In. | mm | |
| 11 | 1.260 | 32.0 | M15x1.0-6g-0.1R | 1.017 | 25.83 | .995 | 24.25 | MS9068-24 |
| 13 | 1.417 | 36.0 | M18x1.0-6g-0.1R | 1.144 | 29.06 | 1.064 | 27.53 | MS9068-26 |
| 15 | 1.614 | 41.0 | M22x1.0-6g-0.1R | 1.269 | 32.23 | 1.208 | 30.69 | MS9068-28 |
| 17 | 1.814 | 41.0 | M25x1.0-6g-0.1R | 1.394 | 35.41 | 1.333 | 33.86 | MS9068-29 |
| 19 | 1.811 | 46.0 | M26x1.0-6g-0.1R | 1.517 | 38.53 | 1.459 | 37.06 | MS9068-30 |
| 21 | 1.968 | 50.0 | M31x1.0-6g-0.1R | 1.644 | 41.76 | 1.576 | 40.03 | MS9068-31 |
| 23 | 1.968 | 50.0 | M34x1.0-6g-0.1R | 1.769 | 44.93 | 1.701 | 43.21 | MS9068-32 |
| 25 | 2.165 | 55.0 | M37x1.0-6g-0.1R | 1.894 | 48.10 | 1.826 | 46.36 | MS9068-33 |

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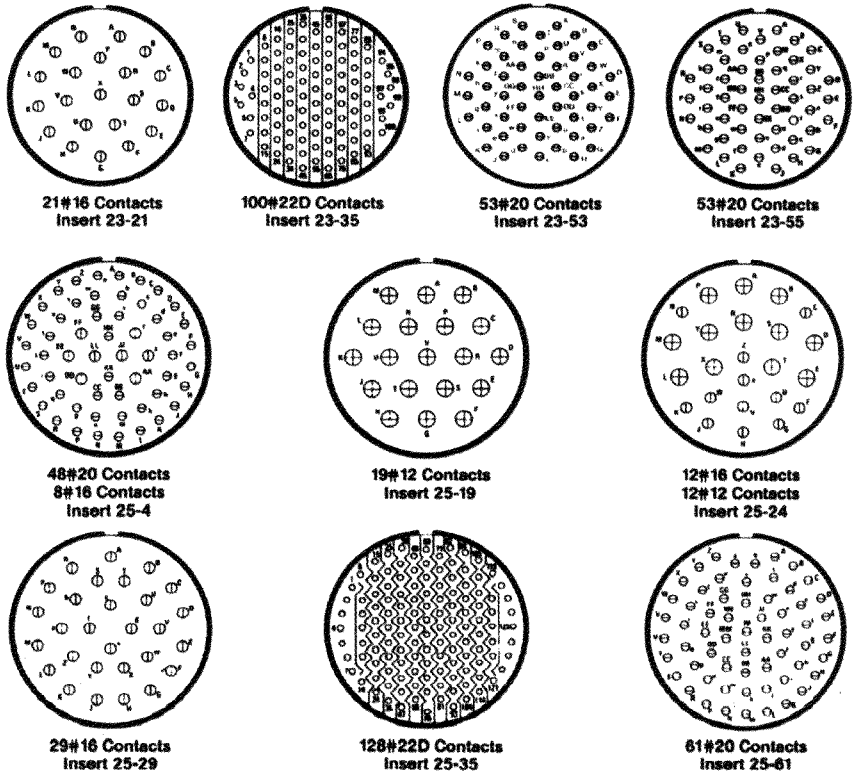
Insert Arrangements

(Front Face of Pin Insert Shown) Legend ○ 22D ⊖ 20 ⊕ 16 ⊕ 12



Deutsch Shell Sizes

| DIX | Service Rating | Total Contacts | Contact Size | | | |
|-------|----------------|----------------|--------------|----|----|----|
| | | | 22D | 20 | 16 | 12 |
| 11-5 | I | 5 | | 5 | | |
| 11-35 | III | 13 | 13 | | | |
| 11-99 | I | 7 | | 7 | | |
| 13-4 | I | 4 | | | 4 | |
| 13-35 | III | 22 | 22 | | | |
| 13-98 | I | 10 | | 10 | | |
| 15-5 | II | 5 | | | 5 | |
| 15-18 | I | 18 | | 18 | | |
| 15-35 | III | 37 | 37 | | | |
| 15-97 | I | 12 | | 8 | 4 | |
| 17-6 | I | 6 | | | | 6 |
| 17-8 | II | 8 | | | 8 | |
| 17-26 | I | 26 | | 26 | | |
| 17-35 | III | 55 | 55 | | | |
| 18-11 | II | 11 | | | 11 | |
| 19-32 | I | 32 | | 32 | | |
| 19-35 | III | 66 | 66 | | | |
| 21-11 | I | 11 | | | | 11 |
| 21-16 | II | 16 | | | 16 | |
| 21-41 | I | 41 | | 41 | | |
| 21-35 | III | 79 | 79 | | | |
| 23-21 | II | 21 | | | 21 | |
| 23-35 | III | 100 | 100 | | | |
| 23-53 | I | 53 | | 53 | | |
| 23-55 | I | 55 | | 55 | | |
| 25-4 | I | 56 | | 48 | 8 | |
| 25-19 | I | 19 | | | | 19 |
| 25-24 | I | 24 | | | 12 | 12 |
| 25-29 | I | 29 | | | 29 | |
| 25-35 | III | 128 | 128 | | | |
| 25-61 | I | 61 | | 61 | | |

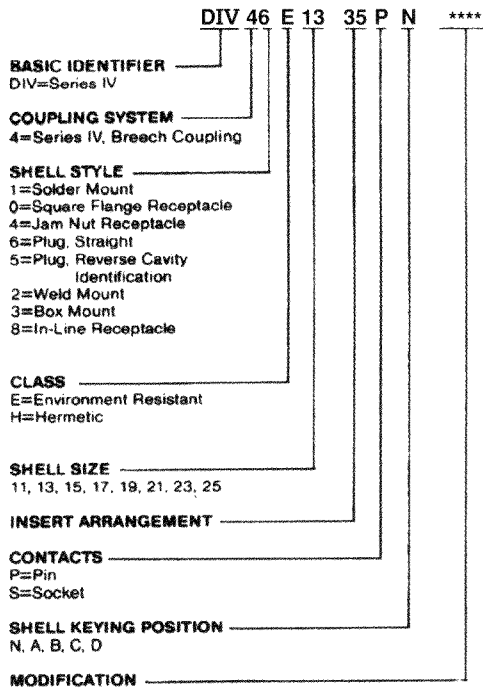


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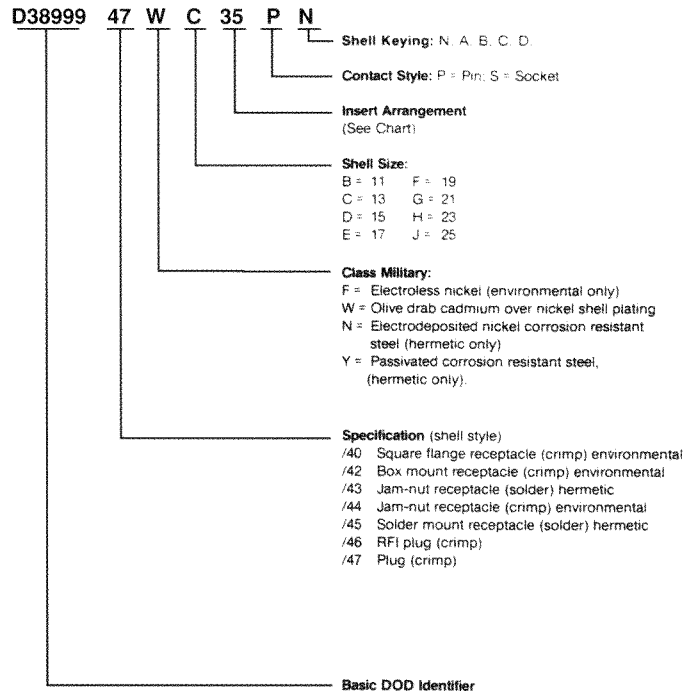


Part Numbering, Contacts

Deutsch Part Numbering



MIL-C-38999/Series IV



Contacts, Sealing Plugs and Assembly Tools

| Contact Size | Deutsch Contacts Part Number | Installing and Removal Tool |
|---------------|------------------------------|-----------------------------|
| Pin | | |
| 22D | 38941-22 | MIL-I-81969/14-22D |
| 20 | 38941-20 | MIL-I-81969/14-20 |
| 16 | 38941-16 | MIL-I-81969/14-16 |
| 12 | 38941-12 | MIL-I-81969/14-12 |
| Socket | | |
| 22D | 38943-22 | MIL-I-81969/14-22D |
| 20 | 38943-20 | MIL-I-81969/14-20 |
| 16 | 38943-16 | MIL-I-81969/14-16 |
| 12 | 38943-12 | MIL-I-81969/14-12 |

| Contact Size | Insulation Strip Length (inches) | Crimping Tools | Sealing Plugs |
|--------------|----------------------------------|--------------------|---------------|
| 22D | .190-.190 | MS22520/2 or/7 | MS14197-S22 |
| 20 | .230-.260 | MS22520/1, /2 or/7 | MS14197-S20 |
| 16 | .230-.260 | MS22520/1 or/7 | MS14197-S16 |
| 12 | .230-.260 | MS22520/1 | MS14197-S12 |

