

SPECIFICATION CONTROL DRAWING

55A1821

TITLE TWO CONDUCTOR CABLE, RADIATION-CROSSLINKED, MODIFIED ETFE INSULATED, SHIELDED, JACKETED, NORMAL WEIGHT, 600 VOLT

Date 4-27-93

Revision E

This specification sheet forms a part of the latest issue of Raychem Specification 55A.



CABLE CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (inches)		OUTSIDE DIAMETER (inches)		MAXIMUM WEIGHT (lbs/1000 ft.)
			MINIMUM	NOMINAL	NOMINAL	MAXIMUM	
55A1821-26-*	26	38	.006	.008	.113	.119	9.6
55A1821-24-*	24	38	.006	.008	.123	.129	11.0
55A1821-22-*	22	38	.006	.008	.135	.141	13.9
55A1821-20-*	20	38	.006	.008	.151	.158	18.2
55A1821-18-*	18	38	.006	.008	.173	.180	24.5
55A1821-16-*	16	38	.006	.008	.189	.196	28.8
55A1821-14-*	14	38	.007	.009	.225	.233	41.4
55A1821-12-*	12	38	.007	.009	.259	.269	57.4
55A1821-10-*	10	38	.008	.010	.308	.323	85.7
55A1821- 8-*	8	36	.009	.011	.432	.454	163.
55A1821- 6-*	6	34	.010	.012	.532	.559	251.
55A1821- 4-*	4	34	.011	.015	.677	.711	385.
55A1821- 2-*	2	34	.012	.018	.879	.923	619.

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C
 Maximum continuous conductor temperature
 VOLTAGE RATING: 600 volts (rms)
 ACCELERATED AGING: 300 ± 3°C for 7 hours
 * BLOCKING: 200 ± 3°C for 6 hours
 DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz
 FLAMMABILITY: Procedure 1, 3 seconds (maximum);
 3 in. (maximum); no flaming of facial tissue
 JACKET COLOR: White preferred
 JACKET ELONGATION AND TENSILE STRENGTH:
 Elongation, 50% (minimum)
 Tensile Strength, 5000 lbf/in² (minimum)
 JACKET FLAWS:
 Spark Test, 1000 volts (rms), 60 Hz, 100% test
 Impulse Dielectric Test, 6.0 kV (peak), 100% test

* LIFE CYCLE: 200 ± 3°C for 168 hours
 LOW TEMPERATURE-COLD BEND: -65 ± 3°C for 4 hours
 SHIELD COVERAGE: 85% (minimum)
 VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):
 1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:
 The *** in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.
 Example: AWG 20, red and orange component wires; white jacket: 55A1821-20-2/3-9

* Qualification Test

NOTE: Nominal values are for information only.
 Nominal values are not requirements.

COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL.

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